



Forge Stock

All products are produced in various dimensions and alloys in standard configurations and made-to-order specifications. Kaiser Aluminum offers exceptional quality at competitive prices.

Kaiser Aluminum also produces a complete line of Flat Rolled Products, Soft Alloy Extrusions, Hard Alloy Shapes, Extruded and Drawn Seamless Tube and Pipe, and Hard Alloy Cold Finished Products for the Aerospace, Transportation, General Engineering, and Defense Markets.

Call us at 800-873-2011 or visit us at kaiseraluminum.com.

Forge Stock Availability

Extruded Forging Stock: Alloy Availabilities ¹

1XXX	2XXX	3XXX	4XXX	5XXX	6XXX	7XXX
	2011		4032	5083	6061	7033
	2014				6066	7049
	2017				6070	7050
	2117				6082	7075
	2024					7149
	2224					7175
	2219					7475
	2618					

¹ Customized and other registered alloys are available through special inquiry. Subject to change on all availabilities. Round wrought forging stock is available in any diameter between the listed minimum and maximum diameters. Squares, hexagons, rectangles or special shapes are available through special inquiry.

Forge Stock Availability

Diameter Availability and Tolerance (in.)	
Diameter	Diameter Tolerances ¹
1.000 – 1.500	Â± .015
1.501 – 3.000	Â± .015
3.001 – 5.000	Â± .031
5.001 – 9.000	Â± .63

¹ Smaller diameters and closer tolerances are available through special inquiry.

Wrought Forging and Stock Length Tolerances (in. plus)		
Diameter, DAF or Width (in.)	Through 12'	Over 12' Through 25'
Through 2.999	1/8	1/4
3.000 – 7.999	3/16	5/16
8.000 and Over	1/4	3/8

Cast and Scalped Forging Stock: Alloy Availabilities ¹						
1XXX	2XXX	3XXX	4XXX	5XXX	6XXX	7XXX
	2011		4032	5083	6061	7033
	2014				6066	7049
	2017				6070	7050
	2117				6082	7075
	2024					7149
	2224					7175
	2219					7475
	2618					

¹ Customized and other registered alloys are available through special inquiry. Subject to change on all availabilities.
Cast and scalped forging stock is available in any diameter between the listed minimum and maximum diameters.
All cast and scalped stock is shipped in homogenized conditions.

Forge Stock Availability

Diameter and Length Availability

Diameter	Min Length	Max Length
6.000 – 13.499	20	110
13.500 – 23.000	20	210

All case and scalped forging stock is sold to the following diameter and length tolerances:

Diameter and Length Tolerances (in.)

Length Tolerance	Diameter Tolerance
$\hat{A}\pm .250$	$\hat{A}\pm .062$



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