

# KAISER ALUMINUM

## EXTRUDED SEAMLESS AND DRAWN SEAMLESS TUBE AND PIPE

KAISER ALUMINUM IS A LEADER IN THE PRODUCTION OF BOTH  
EXTRUDED SEAMLESS AND DRAWN SEAMLESS TUBE AND PIPE.

All products are produced in various dimensions, alloys and tempers in standard configurations and made-to-order specifications.

### DIMENSIONS

- Drawn OD: .188" - 3" (5mm - 76mm)
- Drawn Wall Thickness: .018" - .250" (0.5mm - 6.3mm), depending upon OD
- Extrude Only OD: 1" - 6.625" (25.4mm - 168mm), depending upon alloy selection
- Extrude Only Wall Thickness: .065" - 1" (1.7mm - 25mm), depending upon OD
- Maximum Lengths: Drawn: 24' (7.3m), Extruded: 40' (12m)

### ALLOYS AND TEMPERS

- 1100: 0
- 2024: 0, T3, T3511
- 3003: 0, H112
- 5052: 0
- 6061: 0, T4, T4511, T6, T6511
- 6063: 0, T6, T831, T832
- 7050: 0, T6, T76
- 7068: 0, T6
- 7075: 0, T6, T73, T76

### SPECIFICATIONS (ALLOY AND TEMPER SPECIFIC)

- AMS: 4065, 4067, 4069, 4070, 4071, 4079, 4080, 4081, 4082, 4083, 4086, 4087, 4088, 4150
- AMS: AMS-T-700/3, AMS-T-700/4, AMS-T-700/6, AMS-T-700/7, AMS-QQ-A-200/3, AMS-QQ-200/8, AMS-T-7081
- ASME: SB210, SB221, SB241
- ASTM: B210, B221, B234, B241, B483
- MIL: MIL-P-25995

### QUALITY CONTROL AND TESTING

- Mechanical Properties: UT, YT, Elongation
- Dimensional Validation: CMM, Laser, Bore Gage

### INDUSTRY APPROVALS

AS9100 | ISO 9001

AEROSPACE

**KAISER  
ALUMINUM**

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*Kaiser Aluminum also produces a complete line of  
Flat Rolled Products, Soft Alloy Extrusions,  
Hard Alloy Shapes, Cast and Scalped Forge Stock, Redraw Rod,  
and Hard Alloy Cold Finished Products for the Aerospace,  
Transportation, General Engineering, and Defense Markets.  
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