

KAISER ALUMINUM

EXTRUDED SEAMLESS AND DRAWN SEAMLESS TUBE AND PIPE

KAISER ALUMINUM IS A LEADER IN THE PRODUCTION OF BOTH
EXTRUDED SEAMLESS AND DRAWN SEAMLESS TUBE AND PIPE.

All products are produced in various dimensions, alloys and tempers in standard configurations and made-to-order specifications.

DIMENSIONS

- Drawn OD: .188" - 3" (5mm - 76mm)
- Drawn Wall Thickness: .018" - .250" (0.5mm - 6.3mm), depending upon OD
- Extrude Only OD: 1" - 6.625" (25.4mm - 168mm), depending upon alloy selection
- Extrude Only Wall Thickness: .065" - 1" (1.7mm - 25mm), depending upon OD
- Maximum Lengths: Drawn: 24' (7.3m), Extruded: 40' (12m)

ALLOYS AND TEMPERS

- 1100: 0
- 2024: 0, T3, T3511
- 3003: 0, H112
- 5052: 0
- 6061: 0, T4, T4511, T6, T6511
- 6063: 0, T6, T831, T832
- 7050: 0, T6, T76
- 7068: 0, T6
- 7075: 0, T6, T73, T76

SPECIFICATIONS (ALLOY AND TEMPER SPECIFIC)

- AMS: 4065, 4067, 4069, 4070, 4071, 4079, 4080, 4081, 4082, 4083, 4086, 4087, 4088, 4150
- AMS: AMS-T-700/3, AMS-T-700/4, AMS-T-700/6, AMS-T-700/7, AMS-QQ-A-200/3, AMS-QQ-200/8, AMS-T-7081
- ASME: SB210, SB221, SB241
- ASTM: B210, B221, B234, B241, B483
- MIL: MIL-P-25995

QUALITY CONTROL AND TESTING

- Mechanical Properties: UT, YT, Elongation
- Dimensional Validation: CMM, Laser, Bore Gage

INDUSTRY APPROVALS

AS9100 | ISO 9001

AEROSPACE

**KAISER
ALUMINUM**

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*Kaiser Aluminum also produces a complete line of
Flat Rolled Products, Soft Alloy Extrusions,
Hard Alloy Shapes, Cast and Scalped Forge Stock, Redraw Rod,
and Hard Alloy Cold Finished Products for the Aerospace,
Transportation, General Engineering, and Defense Markets.
Call us at 800-873-2011 or visit us at kaiseraluminum.com.*