

**ALLOY DESCRIPTION <sup>1</sup>**

One of the non-heat treatable manganese alloys. Typically used for condensers and heat exchangers in chemical equipment and pressure vessels. Good corrosion resistance, workability and weldability.

<sup>1</sup> Alloy subject to cast lot quantity restriction

**TYPICAL MECHANICAL PROPERTIES**

Temper	Tensile (.0625" Dia. Specimen)					Hardness Brinell 500kg 10 mm	Shear		Fatigue		Modulus	
	Ultimate		Yield		Elongation/4D %		Ultimate Shearing Strength		Endurance Limit - R.R. Moore Type		Modulus of Elasticity	
	KSI	MPa	KSI	MPa			KSI	MPa	KSI	MPa	KSI x 10 <sup>3</sup>	Gpa
O	16	110	6	40	30	28	11	75	7	50	10	69
H14	22	152	21	145	16	40	14	96	9	62	10	69

**COMPARATIVE CHARACTERISTICS**

Temper	Corrosion Resistance		Cold Workability <sup>3</sup>	Machinability <sup>3</sup>	Anodize Response <sup>3</sup>	Brazeability <sup>4</sup>	Weldability <sup>4</sup>		
	General <sup>1</sup>	Stress <sup>2</sup>					Gas	Arc	Spot
O	A	A	A	E	A	A	A	A	B
H14	A	A	A	D	A	A	A	A	A

- Ratings A through E are relative ratings in decreasing order of merit, based on exposures to sodium chloride solution by intermittent spraying or immersion. Alloys with A and B ratings can be used in industrial and seacoast atmospheres without protection. Alloys with C, D and E ratings generally should be protected at least on faying surfaces.
- Stress-corrosion cracking ratings are based on service experience and laboratory tests of specimens exposed to the 3.5% sodium chloride alternate immersion test.
  - A= No known instance of failure in service or in laboratory tests.
  - B= No known instance of failure in service; limited failures in laboratory tests of short transverse specimens.
  - C= Service failures with sustained tension stress acting in short transverse direction relative to grain structure; limited failures in laboratory tests of long transverse specimens.
  - D= Limited service failures with sustained longitudinal or long transverse.
- Ratings A through D for Workability (cold), A through E for Machinability and A through C for Anodize Response, are relative ratings in decreasing order of merit.
- Ratings A through D for Weldability and Brazeability are relative ratings defined as follows:
  - A= Generally weldable by all commercial procedures and methods.
  - B= Weldable with special techniques or for specific applications that justify preliminary trials or testing to develop welding procedure and weld performance.
  - C= Limited weldability because of crack sensitivity or loss in resistance to corrosion and mechanical properties.
  - D= No commonly used welding methods have been developed.

Continued Page 2 of 2

**APPLICABLE SPECIFICATIONS**

Cold Drawn	Extruded
ASTM B210 ASTM 234	ASTM B221
AMS 4067/AMS 4065	ASTM B241
AMS-T-700/2	

**CHEMICAL COMPOSITION LIMITS**

Weight %	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	
										Each	Total
Minimum	..	..	0.05	1.0	..	..	..	..	..	..	..
Maximum	0.6	0.7	0.2	1.5	...	...	...	0.10	...	0.05	0.15

**TYPICAL PHYSICAL PROPERTIES**

Characteristic			English	Metric
Nominal Density (68 °F/20 °C) <i>English: lbs./in.<sup>3</sup></i> <i>Metric: g/cm<sup>3</sup></i>			0.099	2.73
Melting Range			1190 °F - 1210 °F	640 °C – 655 °C
Coefficient of Thermal Expansion <i>English: micro in./in.-°F</i> <i>Metric: micro m/m -°K</i>	Linear 68 °F-212 °F 20 °C-100 °C		12.9	23.2
Thermal Conductivity (68 °F/20 °C) <i>English: BTU-in/ft<sup>2</sup>hr°F</i> <i>Metric: W/m x K</i>	O Temper		1340	193
Electrical Conductivity (68 °F/20 °C) <i>English: %IACS @ 68°F</i> <i>Metric: MS/M @ 20°C</i>	Equal Volume	O Temper	50	29
	Equal Weight	O Temper	163	92